

QUALITY CERTIFICATE- SAMPLE

Product	Covered stick electrode	Size(s) mm	Ø 3.25/350 Ø 4.00/350
Trade name	SIDECROM		
Class.	DIN EN 1599: E CrMo1 B 42 H10 DIN 8575: E CrMo1 B 20+ AWS/SFA-5.5: E 8018-B2-H8	Quantity	Ø 3.25/ Kg Ø 4.00/ Kg
Customer Attn. Fax		Order	

We certify the following properties for the above wire electrodes delivered by us:

Chemical Analysis (%)	EN 10204 3.1
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Size (mm)	Batch No	C	Mn	Si	S	P
Ø3.25	6833/04	0.05	0.92	0.51	0.010	0.009
Ø4.00	6586/04	0.06	0.96	0.55	0.008	0.007

Mechanical tests, all weld metal	EN 10204 2.2
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Class.	Yield	Tensile	Elongation	Temp.	Avg. Impact
	N/mm ²	N/mm ²	% (1=5d)	°C	Energy J
EN/DIN	>420	500 - 640	>20	-60	>47

Remarks

We hereby certify that the product identified above has been manufactured, tested and supplied in compliance with a Quality Assurance Program that fulfills the requirements of ISO 9001/2008.

Company	Issued by	Function	Date	Cert. No
Erlikon Wire Processing S.A. Kilkis Plant -Greece	T. Katranas <i>Telephone</i> 00302310790254	QC Manager <i>Fax</i> 00302310790290		

