

QUALITY CERTIFICATE - SAMPLE

Product	Covered stick electrode	Size(s) mm	Ø 4.00/450 Ø 5.00/450
Trade name	SIDEMANGAN		
Class.	DIN 8555: E 8-250/400 K AWS/SFA-5.5: E Fe Mn	Quantity	Ø 4.00/ Kg Ø 5.00/ Kg
Customer Address. Fax		Order	

We certify the following properties for the above wire electrodes delivered by us:

Chemical Analysis (%) EN 10204 3.1

Size (mm)	Batch No	C	Mn	Cr	Ni
Ø4.00	6830/04	0.09	12.8	0.41	2.90
Ø5.00	6822/04	0.09	13.2	0.44	2.93

Mechanical tests, all welded condition EN 10204 2.2

Hardness

HV30 180-200

Remarks

We hereby certify that the product identified above has been manufactured, tested and supplied in compliance with a Quality Assurance Program that fulfills the requirements of ISO 9001/2008.

Company Erlikon Wire Processing S.A. Kilkis Plant -Greece	Issued by T. Katranas <i>Telephone</i> 00302310790254	Function QC Manager <i>Fax</i> 00302310790290	Date	Cert. No
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