



NIPPON KAIJI KYOKAI

Certificate

Certificate No.
NKY-2785

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand : GEKA SG2/M24
Manufacturer : Gedik Kaynak Sanayi ve Ticaret A.S.
Pendik, Istanbul, Turkey
Kind : Semi-Automatic Welding Consumable
Purpose : For High Tensile Steel
Approval Condition :
Grade : KSW53Y40(M2)
Current : DCEP
Position : Flat, Horizontal, Vertical Upward
Vertical Downward and Overhead
Max. Dia. of Wire : F ; 1.6mm, H ; 1.6mm, VU ; 1.6mm,
VD ; 1.6mm, OH ; 1.6mm
Shield Gas : 80%Ar + 18%CO₂ + 2%O₂









THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 29th day of May 2009.
Issued at Tokyo on the 30th day of May, 2008.




H. Takano
General Manager
Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

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| <p>The validity of this certificate has been renewed until <u>11 JANUARY 2010</u> .</p> <p>Date: <u>12 JANUARY 2009</u></p> <p> Surveyor</p>  | <p>The validity of this certificate has been renewed until <u>15 FEBRUARY 2010</u> .</p> <p>Date: <u>16 FEBRUARY 2010</u></p> <p> Surveyor</p>  |
| <p>The validity of this certificate has been renewed until <u>02 JANUARY 2011</u> .</p> <p>Date: <u>03 JANUARY 2011</u></p> <p> Surveyor</p>  | <p>The validity of this certificate has been renewed until <u>27 December 2012</u> .</p> <p>Date: <u>28 Dec. 2011</u></p> <p> Surveyor</p>  |
| <p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> | <p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> |
| <p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> | <p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> |
| <p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> | <p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> |